

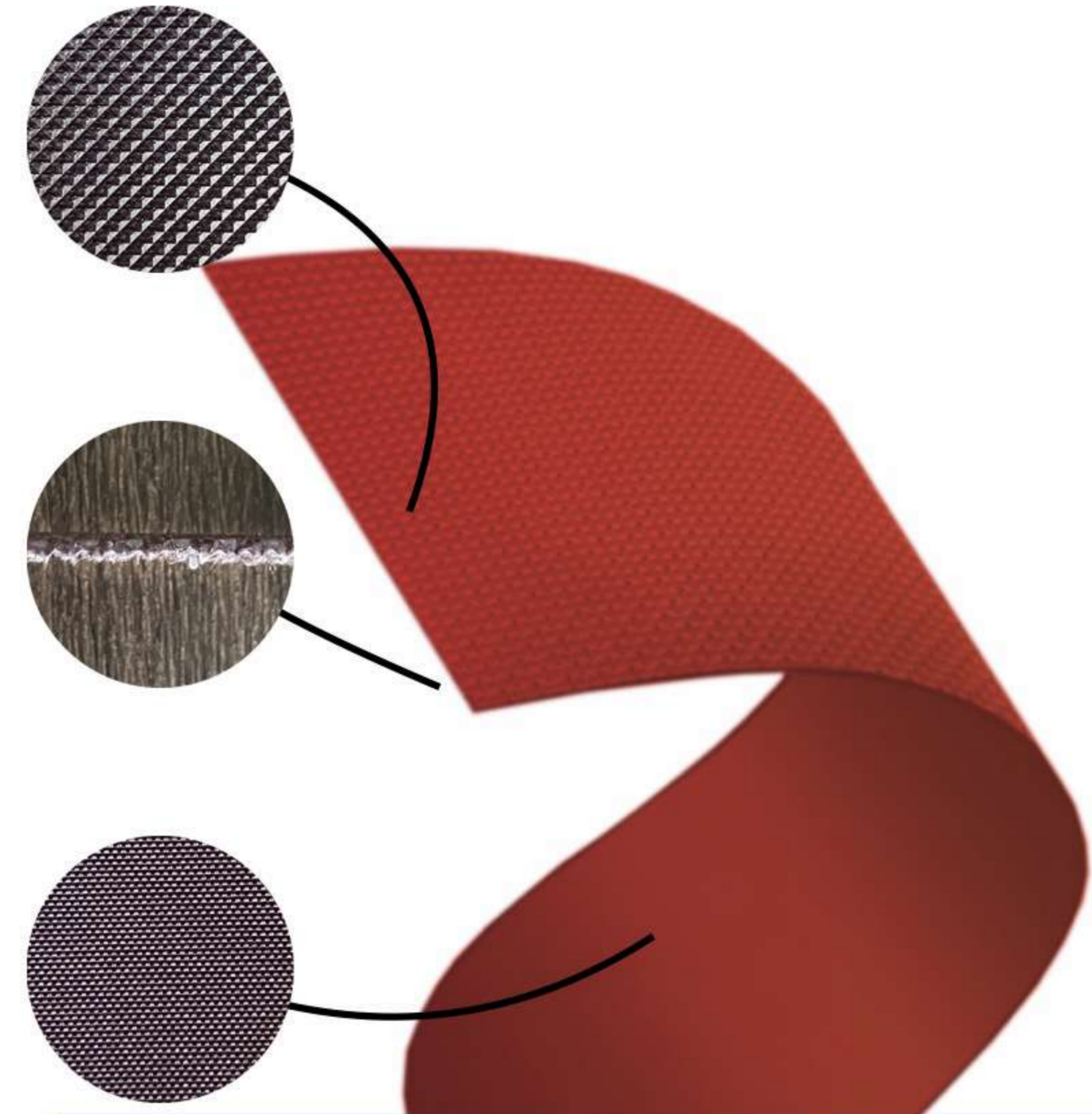
COMPOSITION
TOP

Conveying surface	Material	PU
	thickness	0.55 MM
	Surface pattern	DIAMOND
	Colour	BROWN
	Hardness	92 Shore A

Textile carcass	Material	POLYESTER (PET)
	Piles no.	1
	Weft type	RIGID

BOTTOM

Driving surface	Material	IMPREGNATION FABRIC
	Thickness	--
	Surface pattern	FABRIC
	Colour	BROWN


TECHNICAL SPECIFICATIONS

Total thickness	0.9 MM	
Weight	1.1 KG/M ²	
Elongation at 1%	5 N/mm	
Breacking load	70 N/mm	
Temperature resistance	min. -10 °C / max. +80 °C	
	Using of the belt with limit values may reduce its service life.	
Minimum radius / diameter	Knife edge minimum radius	YES
	Bending roller min. diameter	--
	Counter-bending roller min. Diameter	10 MM
Coefficient of friction on driving surface	Steel sheet	0,18
	Laminated plastic/wood	0,20
	Steel roller	0,18
	Rubberized roller	0,25
Max. Production width	3000 MM	

FEATURES

Humidity influence	NO
Suitable to metal detector	NO
Conveying on skid bed	YES
Conveying on rollers	YES
Inclined conveying	NO
Curved conveyor	YES
Chemical resistances	NO
Oil and fat resistance	YES
Food grade	YES
Antistatic AS	NO

JOINT METHOD

SINGLE FINGER 80*10 or 80*15
 DIAGONAL FINGER
 MECHANICAL FASTENER

JOINTING PRESS SETTINGS

UPPER PLATEN TEMP. 162 °C
 BOTTOM PLATEN TEMP. 162 °C
 CURING TIME 3 MIN
 PRESSURE 1.5 BAR

SUITABLE FOR

GENERAL PURPOSE OF LIGHT DUTY CONVEYING SYSTEM
 FOOD GRADE , BISCUIT INDUSTRY , BAKERY INDUSTRY
 CHOCOLATE INDUSTRY..

DISCLAIMER

The specifications and values mentioned in the technical data sheet are drawn from the laboratory department of the company's factory, and Righa for Trading and Manufacturing SL (RIGALLI) is not responsible for any change or modification of these values or specifications.