

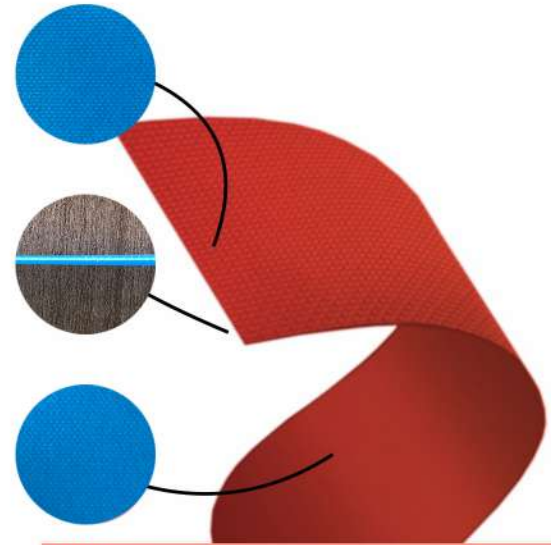
**COMPOSITION**
**TOP**

<b>Conveying surface</b>	Material	PVC
	thickness	0.4 MM
	Surface pattern	SMOOTH
	Colour	BLUE
	Hadness	80 Shore A

<b>Textile carcass</b>	Material	POLYESTER (PET)
	Piles no.	1
	Weft type	RIGID

**BOTTOM**

<b>Driving surface</b>	Material	PVC
	Thickness	0.4 MM
	Surface pattern	SMOOTH MATT
	Colour	BLUE


**TECHNICAL SPECIFICATIONS**

<b>Total thickness</b>	1.2 MM	
<b>Weight</b>	1.5 KG/M <sup>2</sup>	
<b>Elongation at 1%</b>	5 N/mm	
<b>Breaking load</b>	70 N/mm	
<b>Temperature resistance</b>	min. -10 °C / max. +80 °C	
	Using of the belt with limit values may reduce its service life.	
<b>Minimum radius / diameter</b>	Knife edge minimum radius	--
	Bending roller min. diameter	15 MM
	Counter-bending roller min. Diameter	25 MM
<b>Coefficient of friction on driving surface</b>	Steel sheet	0,18
	Laminated plastic/wood	0,20
	Steel roller	0,18
	Rubberized roller	0,25
<b>Max. Production width</b>	3000 MM	

**FEATURES**

<b>Humidity influence</b>	NO
<b>Suitable to metal detector</b>	NO
<b>Conveying on skid bed</b>	NO
<b>Conveying on rollers</b>	YES
<b>Inclined conveying</b>	NO
<b>Curved conveyor</b>	NO
<b>Chemical resistances</b>	NO
<b>Oil and fat resistance</b>	YES
<b>Food grade</b>	YES
<b>Antistatic AS</b>	NO

**JOINT METHOD**

SINGLE FINGER 80°10 or 80°15  
 DIAGONAL FINGER  
 MECHANICAL FASTENER

**JOINTING PRESS SETTINGS**

UPPER PLATEN TEMP. 172 °C  
 BOTTOM PLATEN TEMP. 175 °C  
 CURING TIME 3 MIN  
 PRESSURE 1.5 BAR

**SUITABLE FOR**

GENERAL PURPOSE OF LIGHT DUTY CONVEYING SYSTEM  
 FOOD GRADE  
 THIS MATERIAL COULD BE USED FOR PILLOW BELT.

**DISCLAIMER**

The specifications and values mentioned in the technical data sheet are drawn from the laboratory department of the company's factory, and Righa for Trading and Manufacturing SL (RIGALLI) is not responsible for any change or modification of these values or specifications.